# THE ASSEMBLY MANUAL

Attention: Before you start the assembly, please get acquainted with the entire assembly manual and stick to the order of assembly presented in this manual.
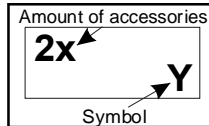
TOLEDO RANGE — Chest 10drw

Element symbol	Measurements	Code	Paket
1	716x152	S54-005	2/2
2	716x152	S54-006	2/2
3	846x417	S54-103	1/2
4	846x417	S54-104	1/2
5	846x397	S54-110	1/2
6	1440x447	S54-204	2/2
7	1406x70	S54-405	2/2
8	1406x70	S54-413	2/2
9	320x100	S54-517	1/2
10	320x100	S54-518	1/2
11	664x100	S54-520	1/2
12	852x707	S54-910	1/2
13	852x707	S54-921	1/2
14	674x320	S54-911	2/2

You need for fitting-up:

§1
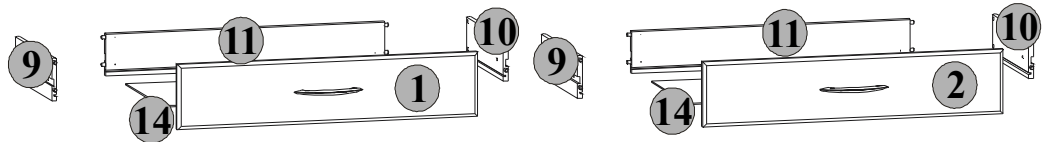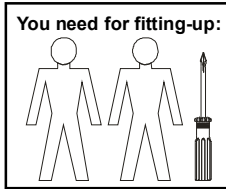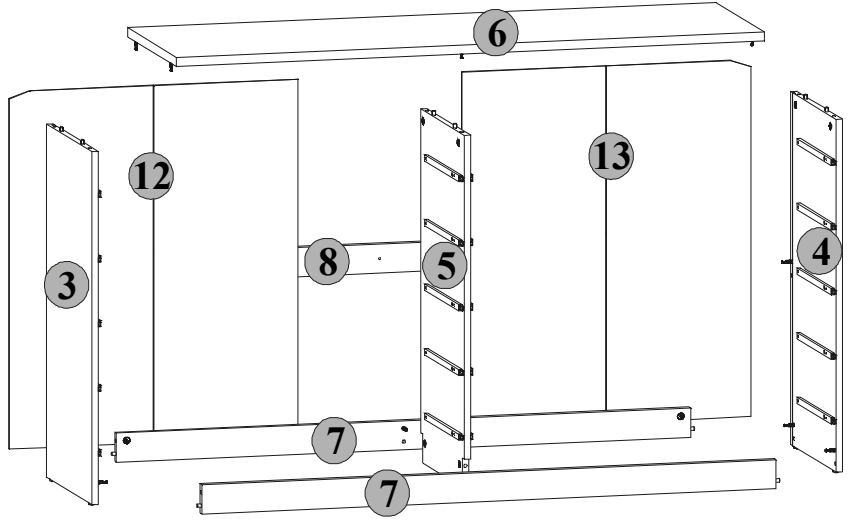
The symbols and the amount of accessories needed for the assembly have been presented below. The accessories can be found in the "Accessories" package.

Amount of accessories: **2x** → Y (Symbol)

Qty	Symbol	Qty	Symbol
10x	c78	94x ⌀8x30 mm	f1
20x M4x9 mm	j2	20x M4x22 mm	j30
6x	k1	12x	l2
6x 20x13x3,5\1 mm	n108	60x ⌀3,5x13 mm	p1
10x ⌀3,5x16 mm	p25	10x ⌀3.5x10 mm	p35
12x ⌀3,5x16 mm	p38	6x ⌀2,9x16 mm	p55
1x ⌀3,5x30 mm	p78	14x ⌀15x12mm #16	r1
14x	r16	3x ⌀16	s2
10x 320 mm	t4	20x 310 mm	w4
1x	z1	1x GLUE	y1

PL TAŚMA ZABEZPIECZAJĄCA
BG ОБЕЗОПАСИТЕЛНА ЛЕНТА
CZ ZAJIŠŤUJÍCÍ PÁSKA
D DAS SICHERU...
F BANDE DE SURETE
GB THE ANTI-TOPPLE DEVICE
HR ZAŠTITNA TRAKA
H BIZTOSÍTÓ SZALAG
RO BANDA DE SIGURANTA
RU ПРЕДОХРАНИТЕЛЬНАЯ ЛЕНТА
SK OCHRANNÁ PÁSKA

| 1x ⌀3,5x16 mm | p38 | 1x | n26 |

General instructions for furniture assembly
Attention
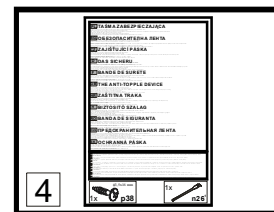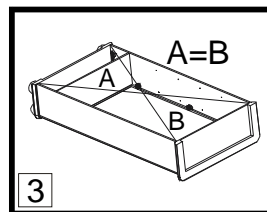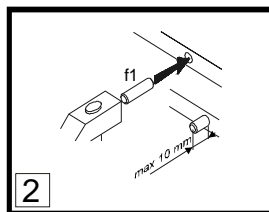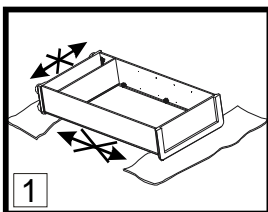
Attention:
1. During the assembly, the elements should be put on a soft and clean surface, e.g. a towel or a blanket. Do not assemble the piece on a carpet or floor covering, etc.
2. Drive *f1* pegs into the holes (8 mm in diameter) located along the edges of each element (leave the holes for the eccentric connector pivot free). **Attention:** In case a peg in one of the holes protrudes more than 10 mm, it should be hammered down, exchanged or shortened because it may cause damage to the side of the piece of furniture during its assembly.
3. Before nailing a fiberboard, make sure that the diagonals are equal.
4. The anti-topple device. When assembling the furniture follow the instructions in the manual. Improper fixing of the piece of furniture may cause it to topple when it is used.
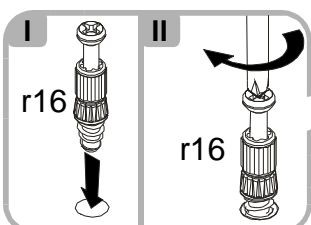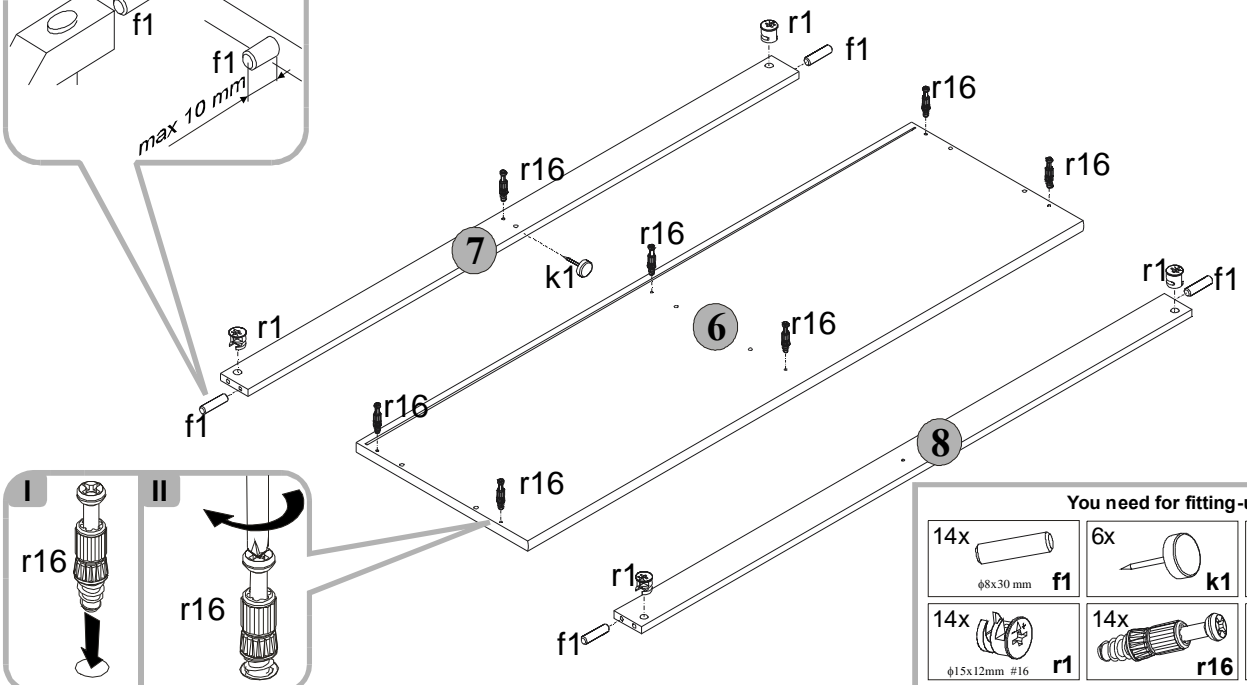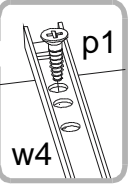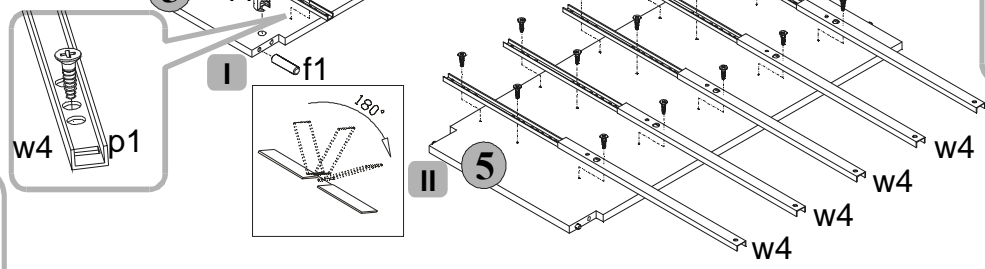*INFORMATION!*
Dear client, in case of complaining, please use the code number given in the assembly instruction. Any comments and complaints should be reported at the furniture purchase outlet. **Note!** Do not use any parts showing any faults or marks of damage.

The first stage of the assembly is equipping the elements with the appropriate accessories according to the drawings below.
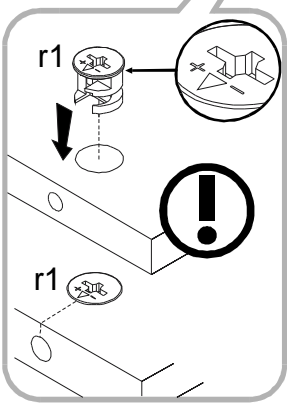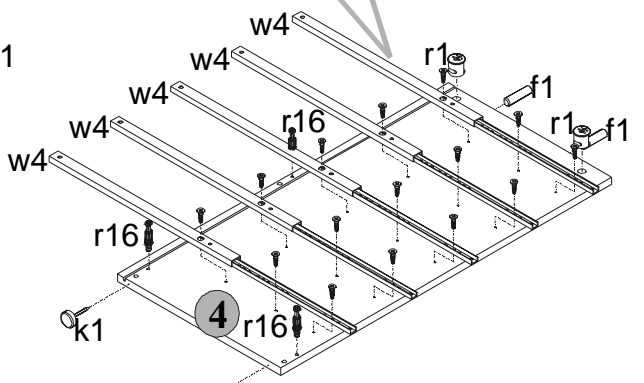The ⓘ symbols denote places to which special attention should be paid during the assembly.

1 TOL10C
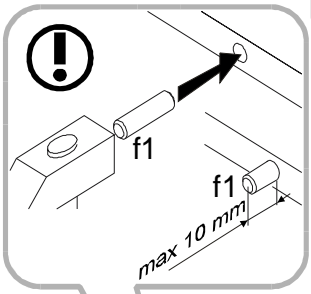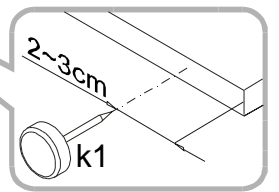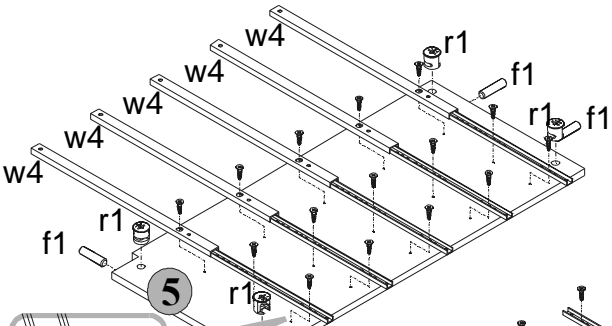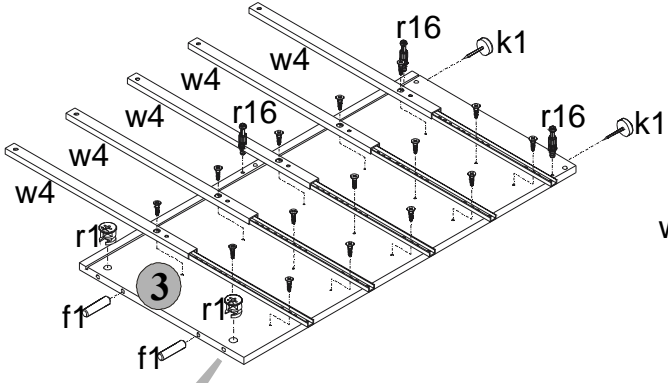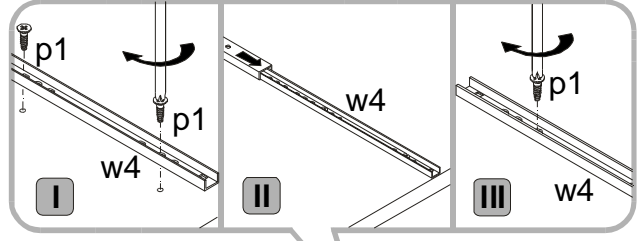
You need for fitting-up:

14x	6x	60x
φ8x30 mm **f1**	**k1**	φ3,5x13 mm **p1**
14x	14x	20x
φ15x12mm #16 **r1**	**r16**	310 mm **w4**

2 TOL10C

7

5

7

r1

r1

7

r16

I r1

II z1

r16 r1

You need for fitting-up:

1x z1

3 TOL10C

I r16 r1

r16

r1 r16

3

r16
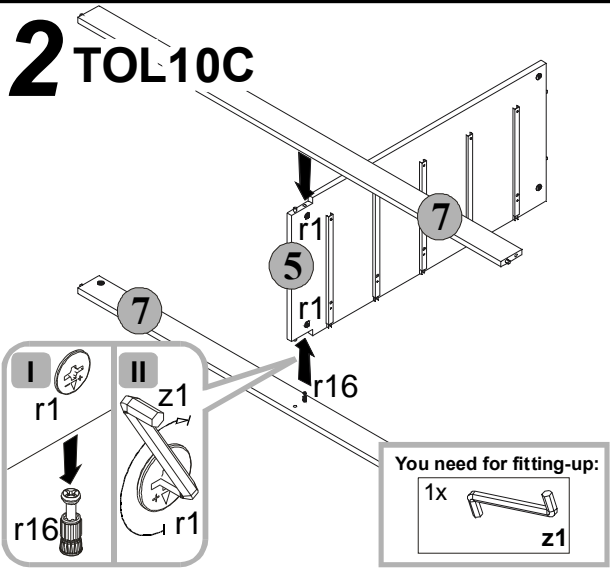
7

II r1 z1

8

7

r1

r16

7

4

r16

r1

You need for fitting-up:

1x z1

4 TOL10C

r16

r1

r16

r16

3

6

r16

5

r16

4

r16

I r16 r1

II z1 r1

III r1 s2

You need for fitting-up:

3x ø16 s2

1x z1

5 TOL10C

b

a

12

13

4

p55

n108

l2 l2

12

n108

l2 p38

p78

8

l2 13 8 n108 p38

l2 p38 p38

4 l2 p38

p38

I l2

II l2

p38

(!) a=b

You need for fitting-up:

| 12x l2 | 6x 20x13x3,5\1 mm n108 | 12x ф3,5x16 mm p38 | 6x ф2,9x16 mm p55 | 1x ф3,5x30 mm p78 |

6 TOL10C

I

y1 y1
9
f1 f1

y1 y1
f1 f1
10

y1 y1
f1 f1
11

y1
GLUE

y1 y1
f1 f1
11

! max 10 mm

You need for fitting-up:

80x	1x
φ8x30 mm **f1**	GLUE **y1**

II
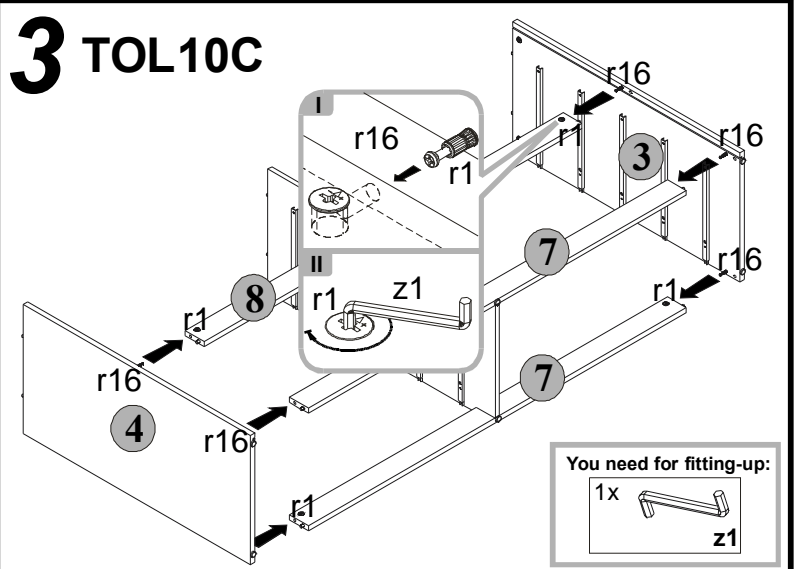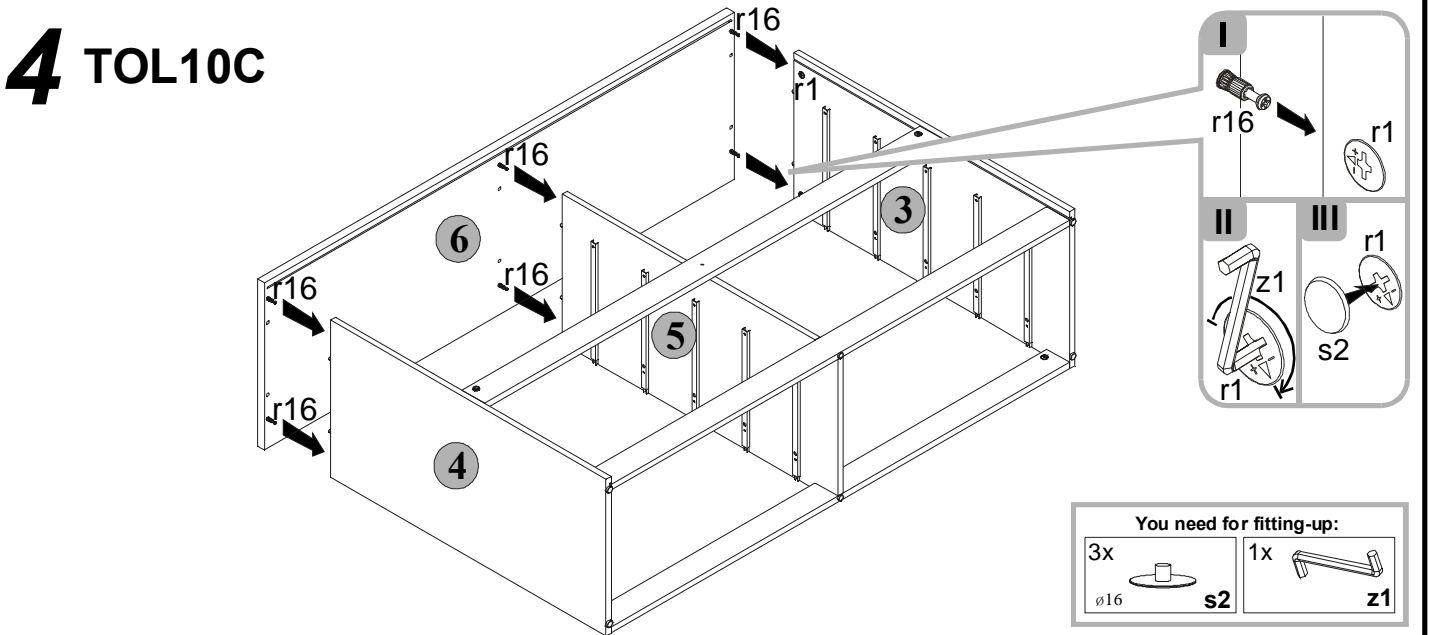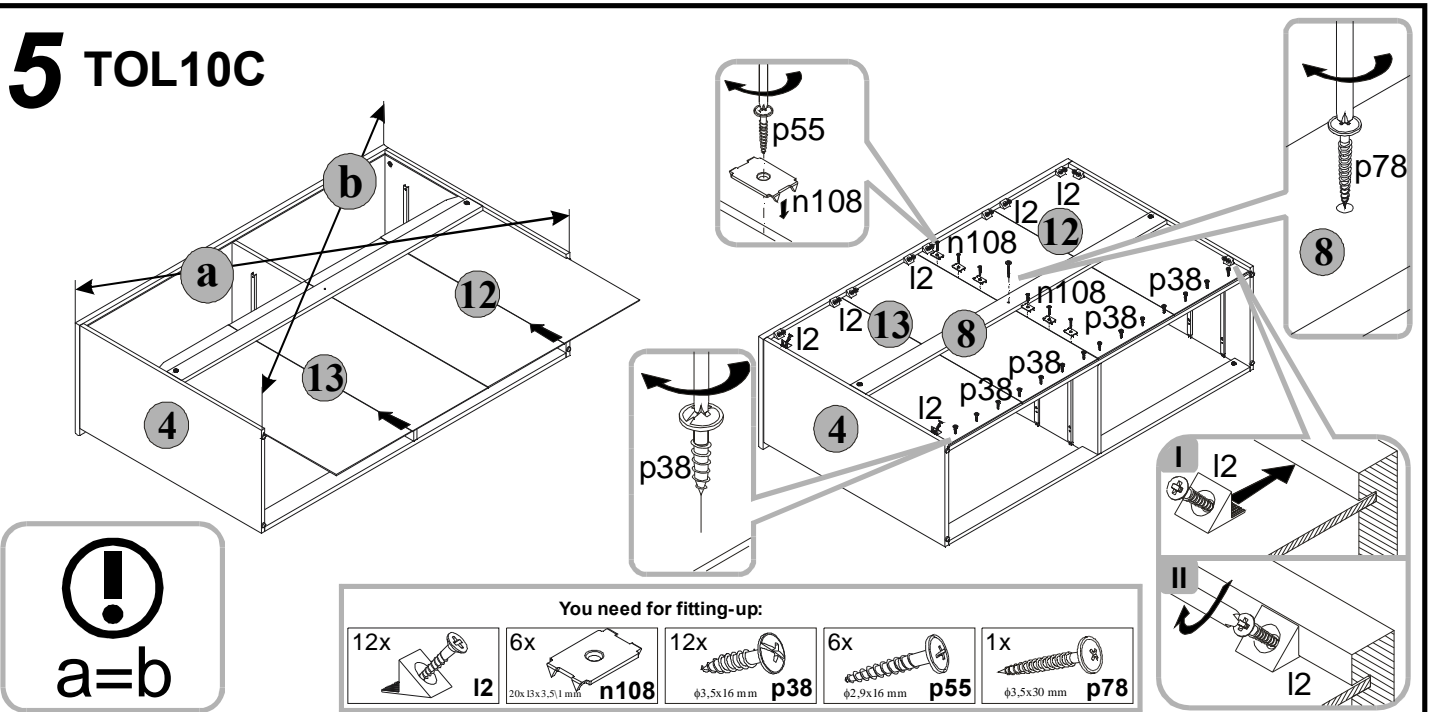
GLUE
10 10
10
11
11 10
9
9 9 14

You need for fitting-up:

1x
GLUE **y1**

III

10
9
2 y1 y1
2
23,5mm

10
9 j30 j30
j30
1 y1 y1
c78
1
y1 y1
23,5mm

You need for fitting-up:

10x
c78
20x
M4x22 mm **j30**
1x
GLUE **y1**

IV

p25 t4
14
p25
t4
p35
11
t4
p35

You need for fitting-up:

10x	10x	10x
φ3,5x16 mm **p25**	φ3.5x10 mm **p35**	320 mm **t4**

7 TOL10C

10
2
10
1
3
9
j2
w4

You need for fitting-up:

20x
M4x9 mm **j2**